

Based Upon: PCT/EP2004/006252

Amendments to the Specification

Please insert the following subtitle and paragraph on a separate page following the last page of the application:

ABSTRACT OF THE DISCLOSURE

The invention relates to a method for producing hardened structural parts from sheet steel. The method includes shaping at least one shaped part made of sheet steel provided with a cathodic corrosion protection coating, performing any required final trim of the shaped part and possibly any required punching, or the creation of a perforation pattern, subsequently heating the shaped part, at least over partial areas, under the admission of atmospheric oxygen to a temperature which permits austenizing of the steel material, and thereafter transferring the structural part to a mold-hardening tool and performing mold-hardening in the mold-hardening tool, wherein the structural part is cooled by the contact with and pressing by the mold-hardening tool and is hardened thereby.